

Lulzbot Laser Set-up Instructions

- 1. Open the "getting started" booklet included in the machine packaging.
- 2. Follow the instructions for downloading the CURA software onto your computer. This will also install the needed drivers for your machine.
- 3. Launch CURA and select Lulzbot mini from the drop down list.
- 4. Connect the USB cable, the power cord, and then power on the machine.
- 5. The computer will detect the RAMBO board and the drivers will be installed.
- 6. Exit CURA
- 7. Download and install Repetier Host. <u>http://www.repetier.com/downloads/</u>

Setting up Repetier Host software:



1. Set up your printer profile. Click on config -> printer setings.

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2. Under CONNECTION tab, make a new profile name, set the COM port (find it in devices control panel) and set the speed. Make sure everything else is correct:

Printer Setting	5								
Printer:	Lulzbot								
Connection F	Printer Extru	ider Printer Shape Advanced	er Printer Shape Advanced						
Connector: Serial Connection									
Port:		COM18 -	COM port						
Baud Rate:		115200 → Set this rate							
Transfer Protocol:		Autodetect							
Reset on Connect		DTR low->high->low							
Reset on E	mergency	Send emergency command and reconnect							
Receive Ca	ache Size:	127							
 Use Ping-Pong Communication (Send only after ok) The printer settings always correspond to the selected printer at the top. They are stored with every OK or apply. To create a new printer, just enter a new printer name and press apply. The new printer starts with the last settings selected. 									
			ОК	Apply Cancel					



3. In PRINTER SHAPE tab, change the Y Max, X Max to 150 and Print Area Width and Depth to 150.

Printer Settings								
Printer: Lulzbot		-						
Connection Printer Extruder Printer Shape Advanced								
Printer Type: Classic Printer								
Home X: Min		Home Z: Min						
X Min 0	X Max 150	Bed Left: 0						
Y Min 0	Y Max 150	Bed Front: 0						
Print Area Width:	150	mm	=					
Print Area Depth:	150	mm						
Print Area Height:	100	mm						
The min and max values define the possible range of extruder coordinates. These coordinates can be negative and outside the print bed. Bed left/front define the coordinates where the printbed itself starts. By changing the min/max values you can even move the origin in the context of the print had by former that by former and by the print of the print had by the print of								
	supported by himware.							
		OK Apply Cancel]					

4. Press APPLY and then OK.



5. Connect to the profile Lulzbot



6. Click FIRMWARE EEPROM SETTINGS





7. Set the HOMING OFFSET to X: -12 Y: -12 and Z: -13

Marlin Firmware EEPROM Setting	gs								
Steps per mm:	X:	100.50	Y:	100.50	Z :	1600.00	E:	833.00	
Maximum feedrates [mm/s]:	X:	800.00	Y:	800.00	Z :	8.00	E:	40.00	
Maximum Acceleration [mm/s²]:	X:	9000	Y :	9000	Z :	100	E:	1000	
Acceleration:		2000.00]						
Retract Acceleration:		3000.00]						
PID settings:	P:	28.79	l:	1.91	D:	108.51			
Homing Offset:	X:	-12	Y:	-12	Z:	-13			
Advanced Variables:									
Min feedrate [mm/s]		0.00		Maximum X-Y jerk [mm/s]			12.00		
Min travel feedrate [mm/s]		0.00 Maximum Z jerk [mm/s]				0.40			
Minimum segment time [ms]		20000							
Reload Config Restore factory settings Save to EEPROM Cano					cel				

8. Press SAVE TO EEPROM. This setting will set where the 0,0 position is for the laser. With this setting it is on the bottom left corner of the plate. If you want to move it farther, then adjust the values for X and Y to a bigger NEGATIVE number. This will move the 0,0 location out toward the center. You can use the to adjust where your files will start. The Z axis number is where the focus is above the build surface. It is set to 13mm.

Using the Repetier Host Software

LOAD - this will load a G Code file.

START PRINT - This will start the file







After loading a file the PREVIEW screen will show up. You can see the path in the visualization area.

MANUAL CONTROL TAB

In the manual control tab you can adjust X, Y, Z and home all the axis. Make sure you Home the printer before starting to print. If you moved Z, it will start at the new z location. If you moved Z to adjust the focus because the material is thick, then don't home Z after the adjustment. Just start the file after homing x and y.





Pressing the fan on slider will turn on the laser.





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